

SPECIAL PACKAGING INSTRUCTION

Form Approved XTH *22K*
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 13230E3625 97403 DOGBONE, IMPROVED				2. CODE INDENT 19207		3. SPI NO. AK 14236535	
4. NATIONAL STOCK NO. 2530-01-423-6535				5. DATE OF DRAWING 02-01-96		6. REVISION	
7. QUP 001		8. ICQ NONE		9. UNIT PACK WT. (LB) 175.00*		10. UNIT PACK CUBE (CU. FT.) 2.640*	
11. UNIT PACK SIZE (INCHES) 19 x 15 x 15*							
12. PRESERVATION				18. STE		19. REQ	
20. DESCRIPTION							
a. LEVEL A MIL-P-116 METHOD I AND NOTE D				1B		PRESERVATIVE: MIL-C-16173, GRADE 4,	
b. LEVEL B NOT APPLICABLE				2C		CONTAINER: PPP-B-621, STYLE 4, CLASS 2, SIZE: AS REQUIRED. NOTE D APPLIES TO ALL SHIPMENTS	
13. CLEANING MIL-P-116 PROCESS C-1							
14. DRYING MIL-P-116							
15. PACKING							
a. LEVEL A MIL-STD-2073							
b. LEVEL B NOT APPLICABLE							
16. MARKING MIL-STD-129 AND NOTE D							
17. NOTES/DRAWING A. QUALITY ASSURANCE PROVISIONS: PRESERVATION AND PACKING SHALL BE INSPECTED IN ACCORDANCE WITH MIL-STD-2073. B. APPLY PRESERVATIVE TO UNPAINTED EXTERIOR METALLIC SURFACES. C. BLOCKING, BRACING, CUSHIONING, AND IMMOBILIZATION OF THE ITEM WITHIN THE CONTAINER SHALL MEET THE REQUIREMENTS OF MIL-P-116, INCLUDING THE APPLICABLE ROUGH HANDLING TEST. THE UNIT CONTAINER IS THE SHIPPING CONTAINER. A PPP-B-601, OVER SEAS TYPE CONTAINER MAY BE USED AS AN ALTERNATE CONTAINER. D. THE IMPROVED DOGBONE, PART NUMBER 13230E3625, IS MAGNETIC. APPROPRIATE SHIELDING MAY BE REQUIRED TO ENSURE THE MAGNETIC FIELD STRENGTH AT A DISTANCE OF 4.6 M (15 FT) FROM ANY POINT ON THE SURFACE OF THE ASSEMBLED CONSIGNMENT DOES NOT EXCEED 0.418 A/M (0.00525 GAUSS), OR PRODUCES A MAGNETIC COMPASS DEFLECTION OF 2 DEGREES OR MORE. IF SHIELDING IS REQUIRED, SEE MIL-S-4473, SHIELDING OF MAGNETRON TUBES AND MAGNETS FOR AIR SHIPMENT. SPECIAL MARKING IN ACCORDANCE WITH PARAGRAPH 5.2.10 OF MIL-STD-129M APPLIES.							

*UNIT PACK WT,CU, AND SIZES ARE ESTIMATED AND ARE PROVIDED FOR INTERNAL GOVERNMENT PURPOSES ONLY.